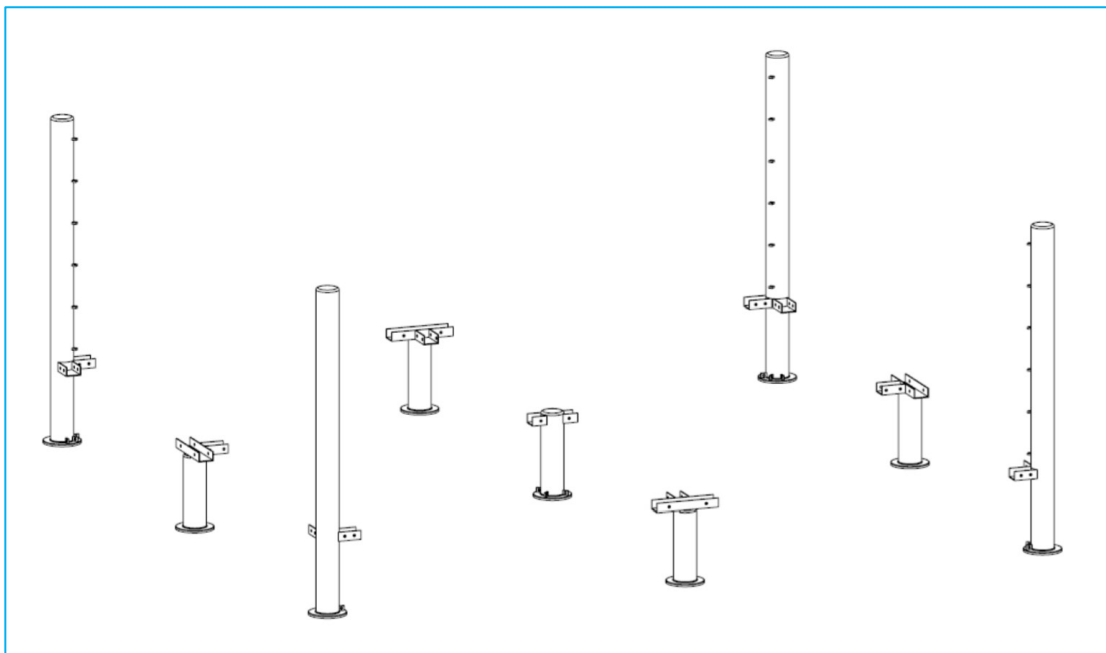


BOXING RING INSTRUCTIONS

BOXING RING ASSEMBLY

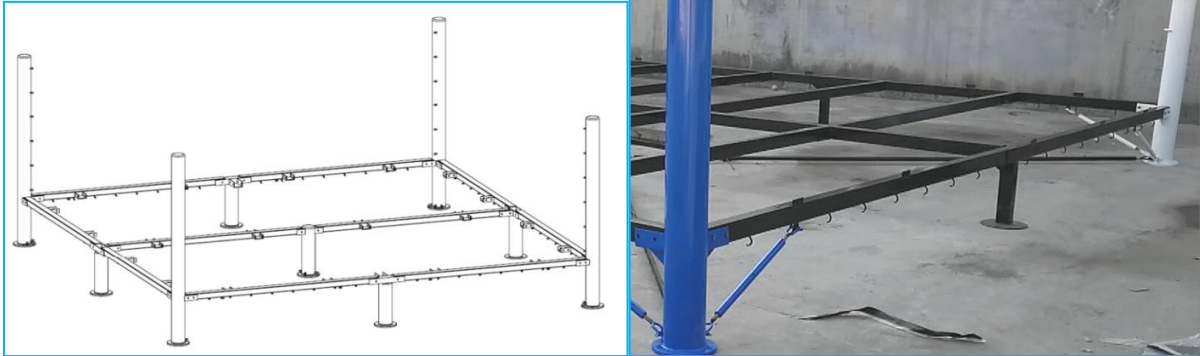
The Boxing Ring is a sturdy freestanding assembly. Due to the heavy weight of the component parts, at least 3 people are recommended for the safe assembly of the product. DO NOT attempt to lift parts by yourself, and consider using mechanical aid where possible. Parts MUST be supported by an individual until they are firmly secured with the supplied fasteners to avoid injury.

1. Remove all packaging materials from all the supplied components and place them in a clear and visible position so that they can be easily identified. Please use caution to ensure no components are thrown away with the packaging materials.
2. Position the pillars in the intended setup space as indicated. Ensure that the corner pillars are supported by an individual until the support rails have been fastened in place, or lift them up into position in turn.

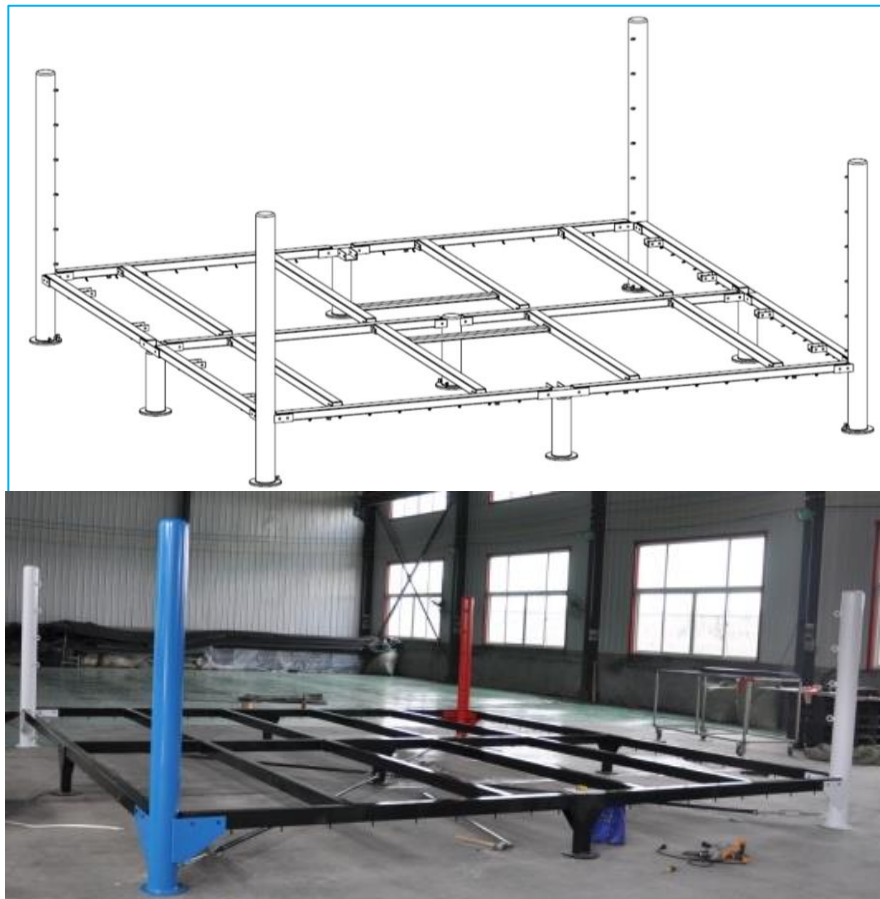


Important: Ensure the Red and Blue posts are on opposing corners of the ring!!!

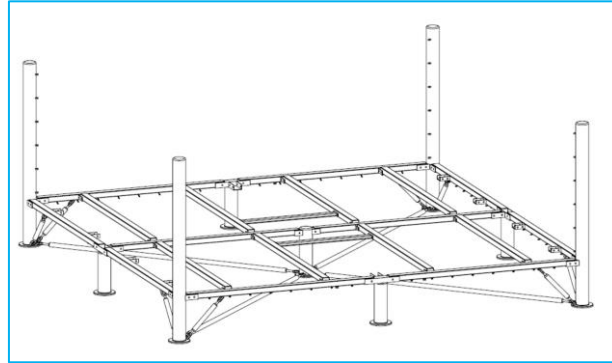
3. Install the outer support frames first, ensuring that the hooks are on the bottom edge and are facing inwards. Install the two inner support frames.



4. Install the additional cross-bracing to the frame.

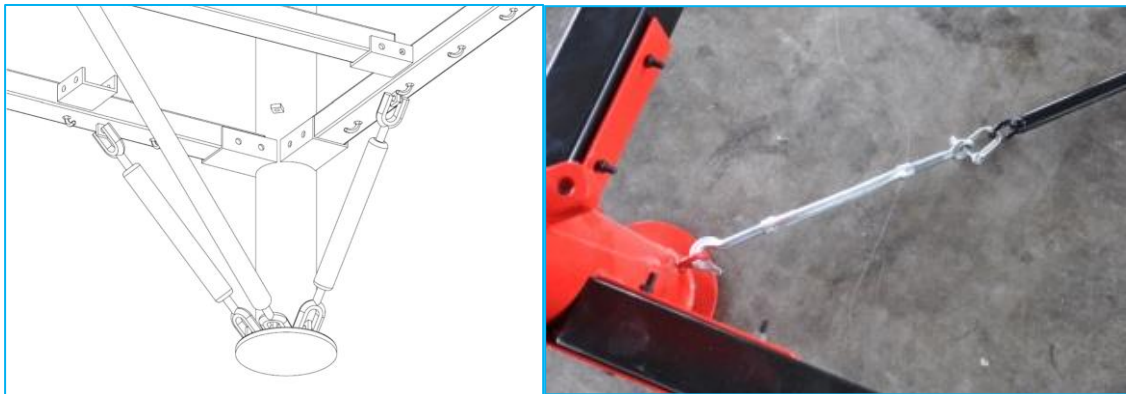


5. Install the turnbuckle supports as indicated. The turnbuckles **MUST BE TENSIONED** to counteract the force of the ropes acting on the pillars. Note the number of turns on the turnbuckles, and apply the same number to each corner to keep the force even. The pillars will need to be leaning outwards slightly.

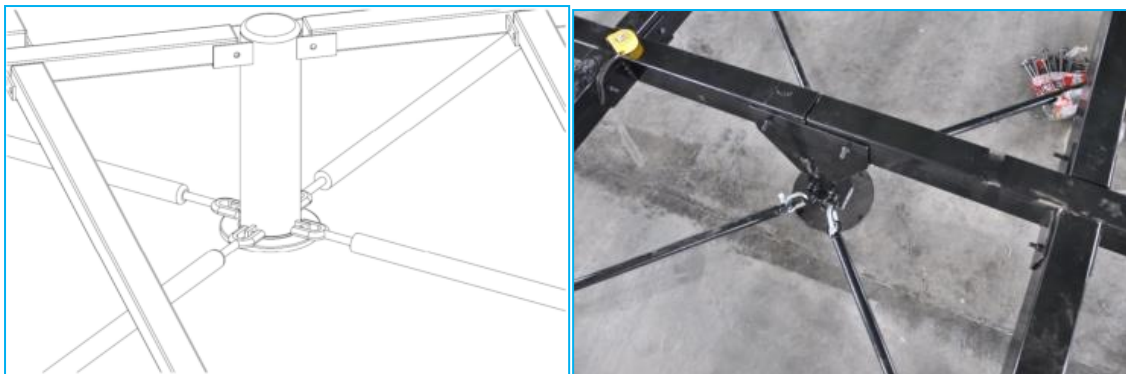


Important: It is essential that prior to proceeding with any of the following steps that attention is paid to ensure tension is added to all of the Turnbuckles supporting the underframe structure. Failing to do so will lead to issues that will cause the frame to lift off the floor on the corners when the ropes are installed.

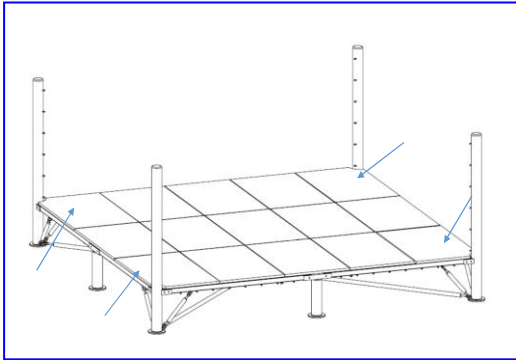
Please view the following illustrations to ensure correct under frame turnbuckle assembly for corner posts.



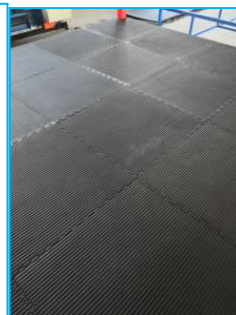
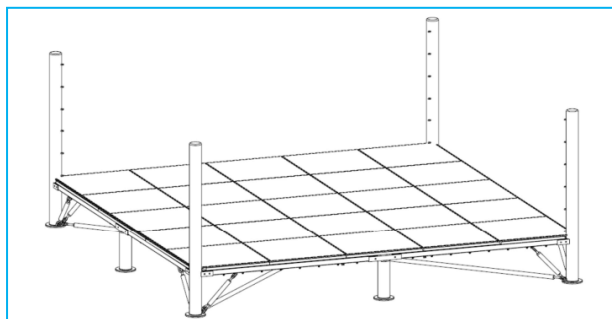
Centre Post connection:



6. Install the timber panels as indicated. Please note the quantity of Plywood panels will vary depending on the size of the ring, Please start the installation process with the corner pieces as the corner pieces are pre cut with the semi circle allowance to fit around the corner posts.

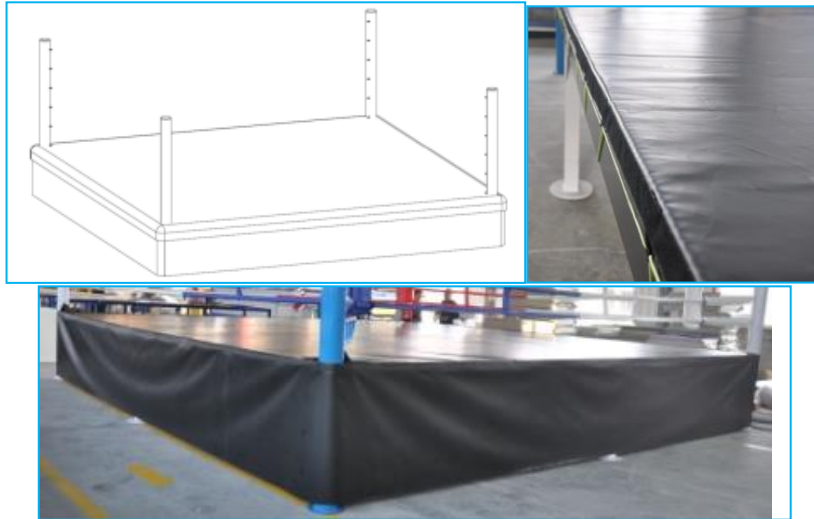


7. Install the padding mats as indicated.



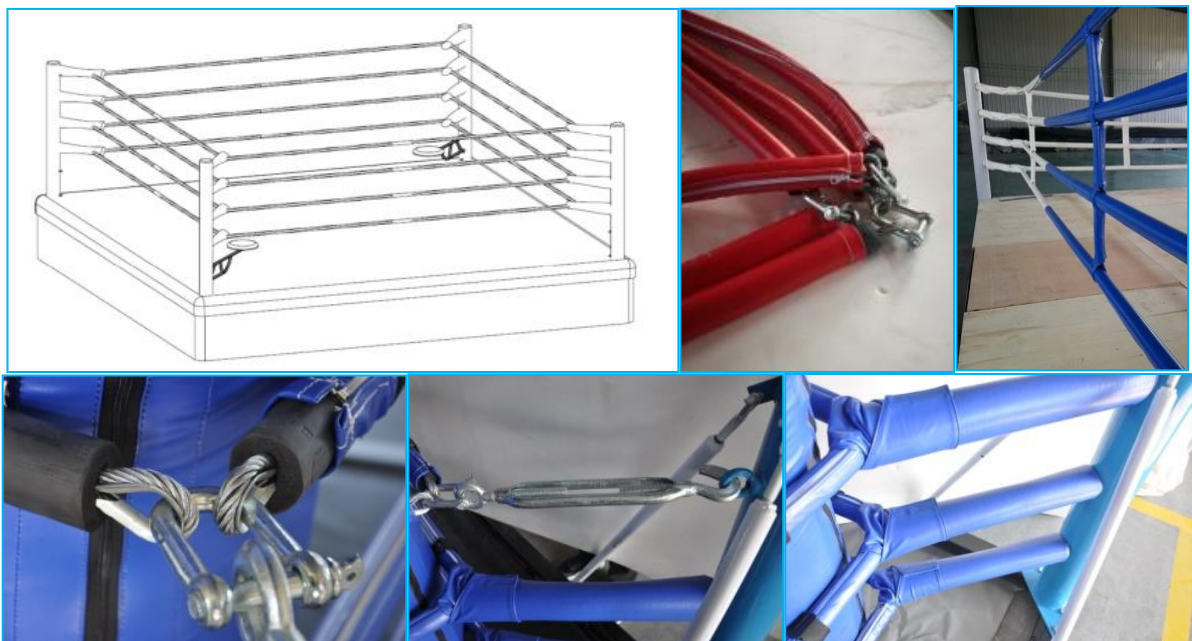
8. Install the top cover over the foam mats .

Let the cotton rope through the loops in the cover and over the hooks on the bottom edge of the support rails ensure the cover is pulled tightly when tensioning to ensure a smooth and level fighting surface free of folds or creases. Install the lower side skirt covers when finished .



9. Install the rope turnbuckles. Install the rope.

Gradually tension the turnbuckles, checking the tension on the frame support turnbuckles and adjusting as necessary. Use a tape measure to ensure that the distance between turnbuckle eyes is identical. This will help keep equal force on all four corners.



Each side of the ropes with 2 spacers fastened up and down, ensure the distance between the left and right sides of the ring rope spacer is equal.

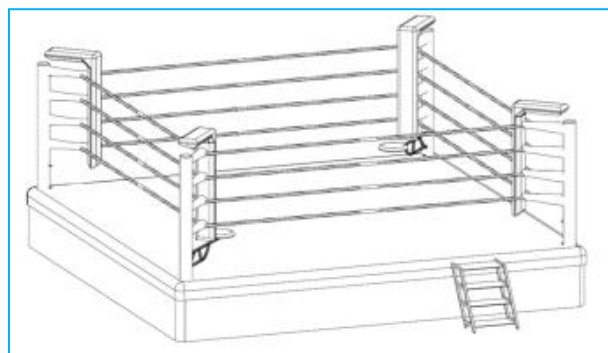


If at any point you see signs of the corners lifting go back to point 5 and adjust the turnbuckles under the main frame to counter act the force

10. Install the corner seating and corner padding



11. Install the access ladders



MAINTENANCE:

Due to the nature of combat sports certain maintenance and checks are recommended on a regular basis:

※CLEANING:

All surfaces can be cleaned with the application of a PH Neutral detergent and wiped dry.

Please note that we recommend that the canvas cover be dry cleaned as washing and sun drying will cause fading and deterioration over a short period of time.

Do not apply harsh chemicals to any surface as they will cause materials to degrade.

All metal surfaces should also be cleaned as the gradual build up of sweat on metal components will cause them to rust if not maintained.

※MAINTENANCE:

When tension in the ropes is needed: add tension to the under frame components firstly then move to add an equal amount of tension to all 4 corners to re tension the ropes.

※CANVAS COVER TENSION:

You can add tension to the canvas by adjusting the rope that binds the canvas onto the outer perimeter of the frame.